

# ELITE

112 SOFT TOUCH · 220 SUPERFAST



# ELITE 112 - 220

The ELITE is an automatic bar feeder for diameters from 0.8 to 12.7 mm (Elite 112 Soft Touch) and from 2 to 23 mm (Elite 220 Superfast), suitable for sliding headstock lathes.



# A HISTORY OF SUCCESS

People, Skills, Innovations and Investments have made IEMCA the Worldwide LEADER



The first IEMCA bar feeder, model A, is officially presented at Milan's Trade Show.

IEMCA develops the CS 110 for sliding headstock lathes: it is the first bar feeder able to work bars of 0.8 mm diameter.

IEMCA launches the first bar feeder in the world for multi-spindle turning machines equipped with a revolutionary patent: the "double bar pusher" or "pre-feeding".

IEMCA BOSS is born and defines the market standard: it is the first bar feeder with full electronic control.

IEMCA develops SIR: the first integral bar feeder for multi-spindle turning machines equipped with guide channels of variable diameter, thanks to the use of "sprockets" (IEMCA patent).

IEMCA expands its range of products for small diameter bars, adding the CH model.

IEMCA presents ELITE to the market, the bar feeder for small diameter bars destined to become the benchmark for micromechanics.



MODEL A

1966



MODEL CS

1971



PRA

1979



BOSS

1991



SIR

1994



CH

1995



ELITE

2007



# 1961

ESTABLISHMENT



# 4

PRODUCTION PLANTS



# 550

EMPLOYEES



# +120.000

INSTALLATIONS



# 90

COUNTRIES

IEMCA launches the SUPERFAST platform which reduces the bar changeover time up to **37%** and reduces the headstock idle times to **zero**.



BOSS HD SUPERFAST

IEMCA is the first bar feeder manufacturer in the world which is able to provide **Industry 4.0** technology: warning messages in case of alarm, telecontrol, teleservice, remote connection with other systems, etc.



INDUSTRY 4.0

The SIR Heavy Duty is the perfect combination of: **minimisation** of machine life cycle costs, extreme **flexibility** and **productivity** maximization.



SIR HEAVY DUTY

IEMCA launches on the market MAESTRO® 80 NO LIMITS, an automatic bar feeder able to support bars from 10 to 80 mm to work with fixed headstock lathes, ideal for those who require high performances combined with flexibility.



MAESTRO® 80 NO LIMITS

IEMCA launches the first bar feeder in the world for micromechanics, capable of loading **0.3 mm bars**.



ELITE ZERO

IEMCA launches UNIQA 42: the machine tool for **preparing bars** with a diameter of 12 – 42 mm.



UNIQA 42 HIGH PERFORMANCE

IEMCA designs a unique machine: the **first multi-spindle bar feeder** with sliding headstock, aimed to support the **DMG MORI MULTISPRINT** multi-spindle lathes.



NEXT 42 SLIDING

## 2013

## 2016

## 2017

## 2018

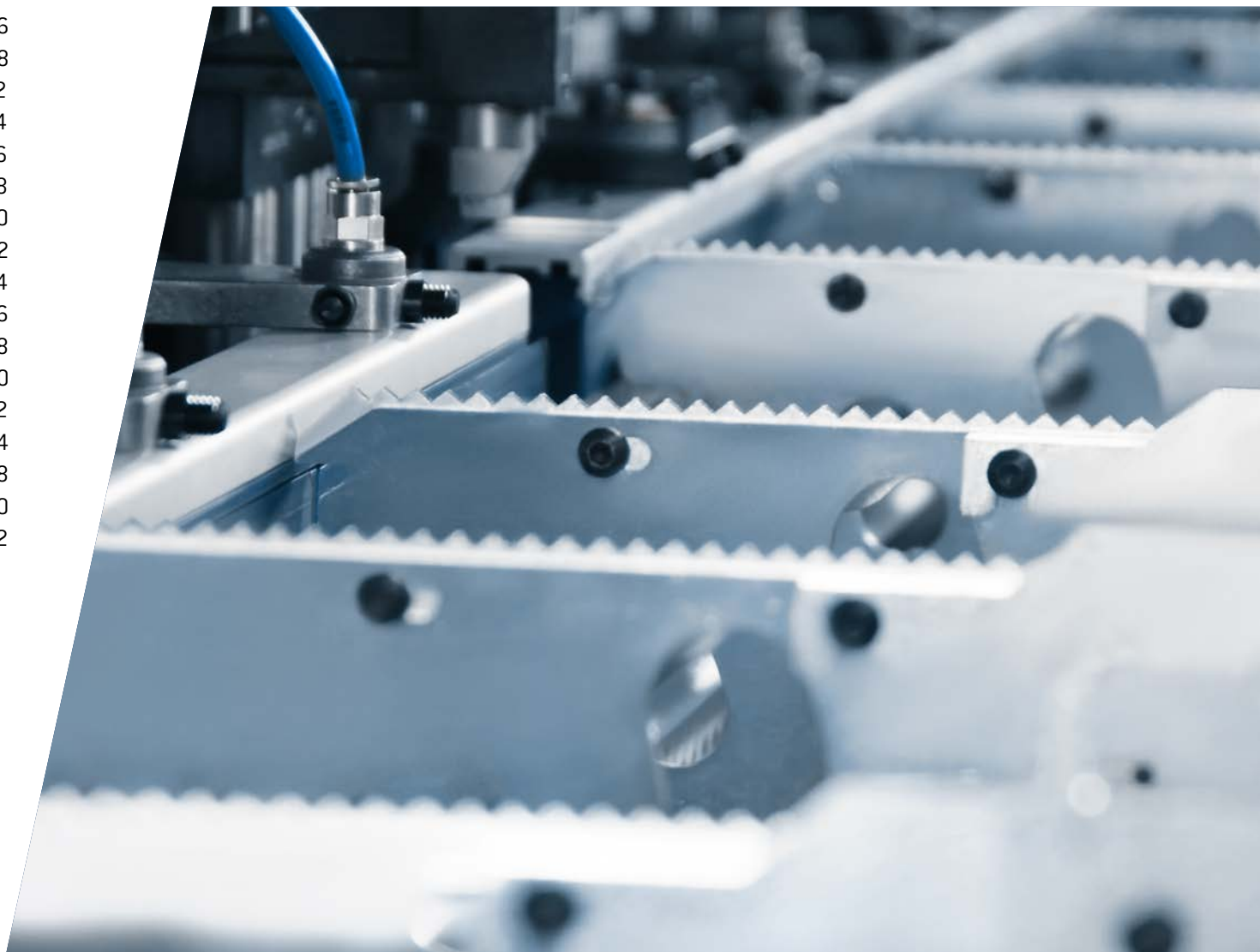
## 2018

## 2018

## 2020

# CONTENTS

|                                               |    |
|-----------------------------------------------|----|
| Constant investments in research              | 06 |
| 50+ years experience with small diameter bars | 08 |
| The large IEMCA factory                       | 12 |
| The best for small-diameter bars              | 14 |
| Maximum precision                             | 16 |
| No speed limit                                | 18 |
| Ease of use                                   | 20 |
| Personalised solutions                        | 22 |
| 7" operator interface                         | 24 |
| IEMCA Industry 4.0                            | 26 |
| The customer first                            | 28 |
| The IEMCA service                             | 30 |
| Technical data                                | 32 |
| Design and layout                             | 34 |
| References                                    | 38 |
| Bucci Industries                              | 50 |
| IEMCA Worldwide                               | 52 |



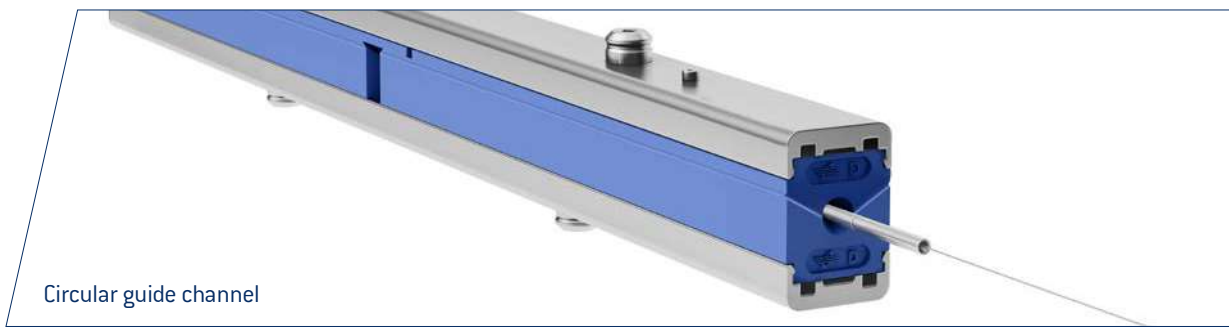
# CONSTANT INVESTMENTS IN RESEARCH

To be always Pioneers in automation

- IEMCA has always been working to develop innovative solutions for the end users and to improve its products in terms of productivity, design, physical and cognitive ergonomics.
- It employs globally 50 engineers dedicated to the product development: mechanical and electronic designers, software developers and dedicated staff for experimental tests in R&D laboratories.
- It has over 30 active patents for its bar feeders.
- It cooperates with the best Italian Universities and Research Centres in the territory.
- It is the technical partner and reference point for all those OEMs who want to provide the best technological solutions to their customers.



Bushing holder, front  
(ELITE 220 Superfast)



Circular guide channel



INNOVATIVE SOLUTIONS



50 DESIGNERS



30 ACTIVE PATENTS



RESEARCH CENTERS



TECHNICAL PARTNER

# 50+ YEARS OF EXPERIENCE WITH SMALL DIAMETER BARS

First in the world to feed 0.3 mm bars

In 2018 IEMCA was the first company in the world to supply a solution for automatically feeding 0.3 mm diameter bars.



∅ 3 mm

∅ 0,3 mm



A

AS

CS

CH

GENIUS

ELITE

ELITE ZERO

1966

1967

1971

1995

1997

2007

2018





# THE LARGE IEMCA FACTORY

## Competences for the Industry of the Future

The ELITE is made in the IEMCA plant in Faenza, Emilia Romagna, Italy. It is the biggest bar feeder plant in the world with an available surface area of more than 25,000 sq.m. More than 200 people work in this location everyday to develop new innovative technologies to support end users.



# THE BEST FOR SMALL-DIAMETER BARS

Precision, speed and ease of use



The ELITE is a premium bar feeder, simple to use, precise and fast. It has been designed to meet the needs of those looking for high performance and reliability, accurate selection of thin bars, versatility at changing of machining and guaranteed rigidity even for the most challenging machining operations.

# MAXIMUM PRECISION

## The best way to process ultra- thin bars

ELITE can be used to machine with maximum reliability thin bars (of diameter as small as 0.8 mm - Elite 112 Soft Touch), thanks to the selection system and the innovative trolley fitted with ball bearings mounted on a linear guide, which guarantee maximum accuracy. Thanks to its features, it carries out with high precision and smoothness all phases of the work cycle, from bar feeding to unloading of the remnant piece.

- The bar selection system is very accurate and allows bars of diameter as small as 0.8 mm to be fed with maximum reliability.
- The new “Right Length” electronic control system guarantees that no incorrectly sized pieces (longer/ shorter compared to specifications) are produced.
- The “Full Digital” technology allows very small-diameter, light bars to be managed with extreme accuracy. Thanks to the low inertia motor, equipped with an encoder with over 4 million pulses per revolution, the high performance torque control and highest quality mechanics, even bars of just a few grams of weight are easily managed.



# NO SPEED LIMIT

## Get the best from your lathe by choosing IEMCA

The ELITE has been developed to maximize productivity and it allows to easily reach the highest bar rotation speed allowed by the lathe in any configuration.

### Maximum turning speed

Very high turning speeds (up to 20,000 rpm) are easily reached without vibrations, thanks to:

- High rigidity of the bar feeder.
- A circular, completely closed, polyurethane guide channel with calibrated section.
- The anti-vibration bushing device that guarantees maximum support for the rotating bar\*.

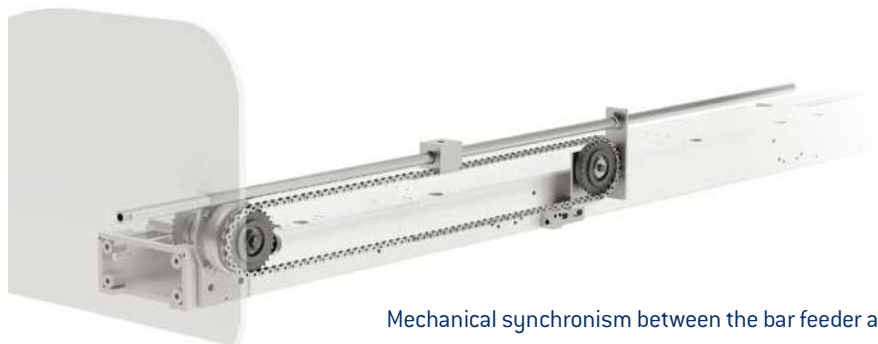
The mechanical synchronisation between the headstock and the bar pusher perfectly synchronises the movements between the lathe and the bar feeder, thus eliminating any risk of bending the bar and adapting to even the fastest headstocks.

### Idle times reduced to a minimum

- The application of the Superfast Technology means substantial reduction of lathe idle times, therefore increasing production rates by 4%\*\*.
- Bar changeover time\*\*\* is now reduced to just 20 seconds thanks to a new work cycle and new components.
- Headstock idle times due to the synchronisation between the lathe and the bar feeder, have been reduced to nothing\*\*\*\*.

\*Only Elite 220 Superfast / \*\*For an estimate of the production rate increase for your specific case, contact your IEMCA sales agent.

\*\*\* See technical data / \*\*\*\*Consistently with the lathe characteristics.



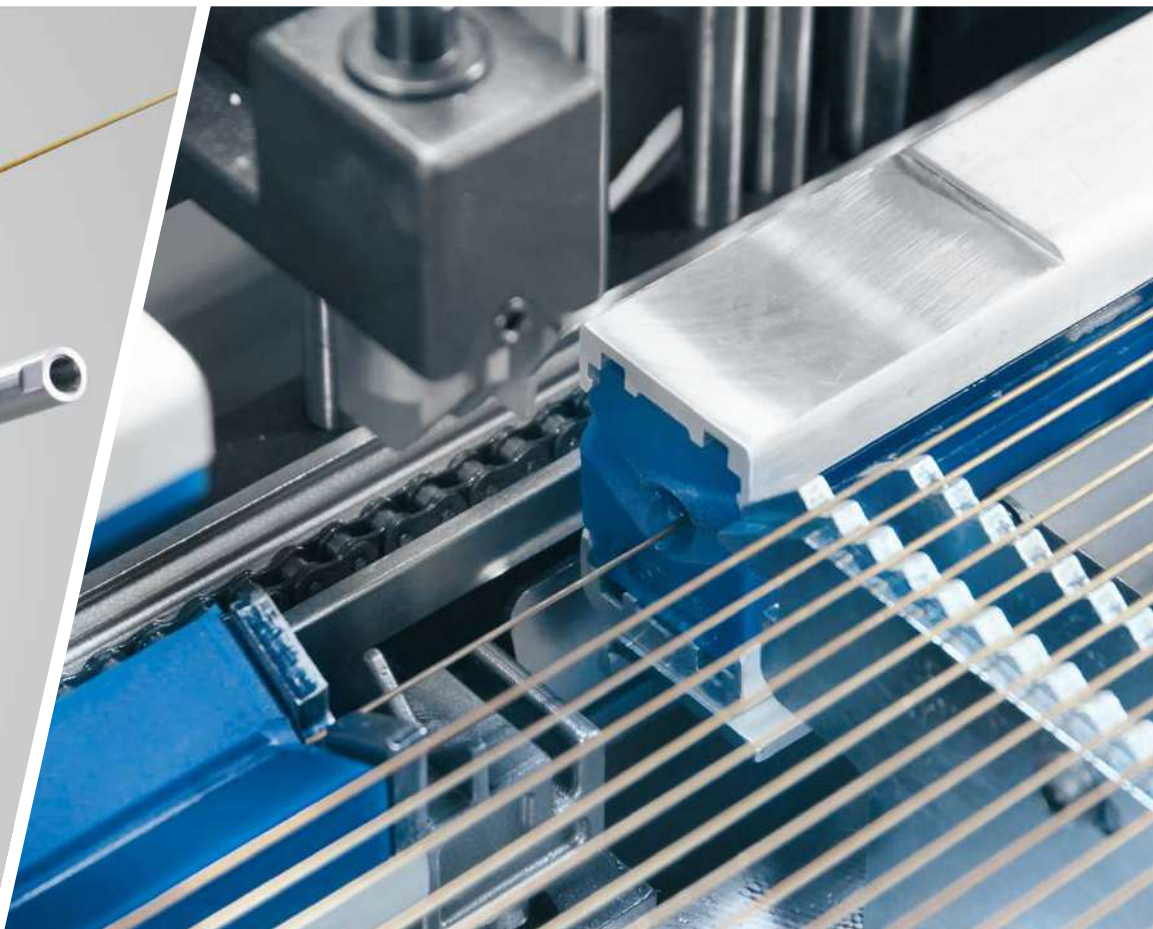
Mechanical synchronism between the bar feeder and the lathe

# NO SPEED LIMIT

Get the best from your lathe by choosing IEMCA



Mechanical synchronism



Completely closed guide channel

## EASE OF USE

Especially designed with a focus on the operator, from bar feeding to machining changeover

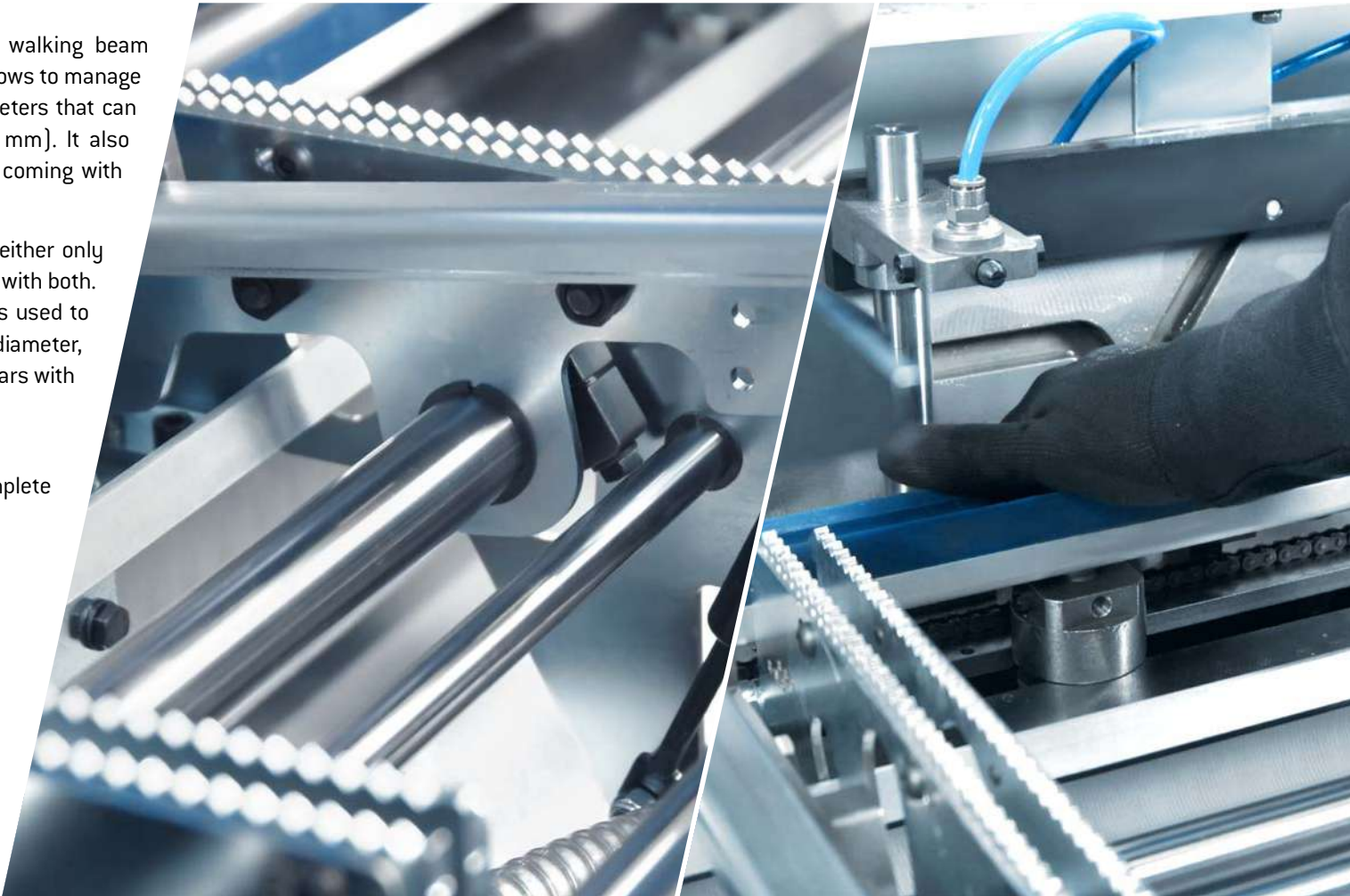
### A magazine for every need

The ELITE 112 Soft Touch is equipped with a walking beam magazine, the ideal solution for thin bars as it allows to manage with extreme accuracy the entire range of diameters that can be processed with the bar feeder (0.8 to 12.7 mm). It also guarantees great autonomy. The “thin bars” kit coming with the magazine, makes feeding of thin bars easier.

The ELITE 220 Superfast can be equipped with either only the walking beam or the single rack magazine, or with both. In the latter case, the walking beam magazine is used to manage bars measuring between 2 and 6 mm in diameter, whereas the 280 mm inclined plane is used for bars with greater diameters up to 23 mm.

### Simple, fast retooling

The quick-coupling guide channel allows to complete retooling in just 4 minutes, in a simple fast way.



Walking beam magazine and single rack magazine

Quick-coupling guide channel

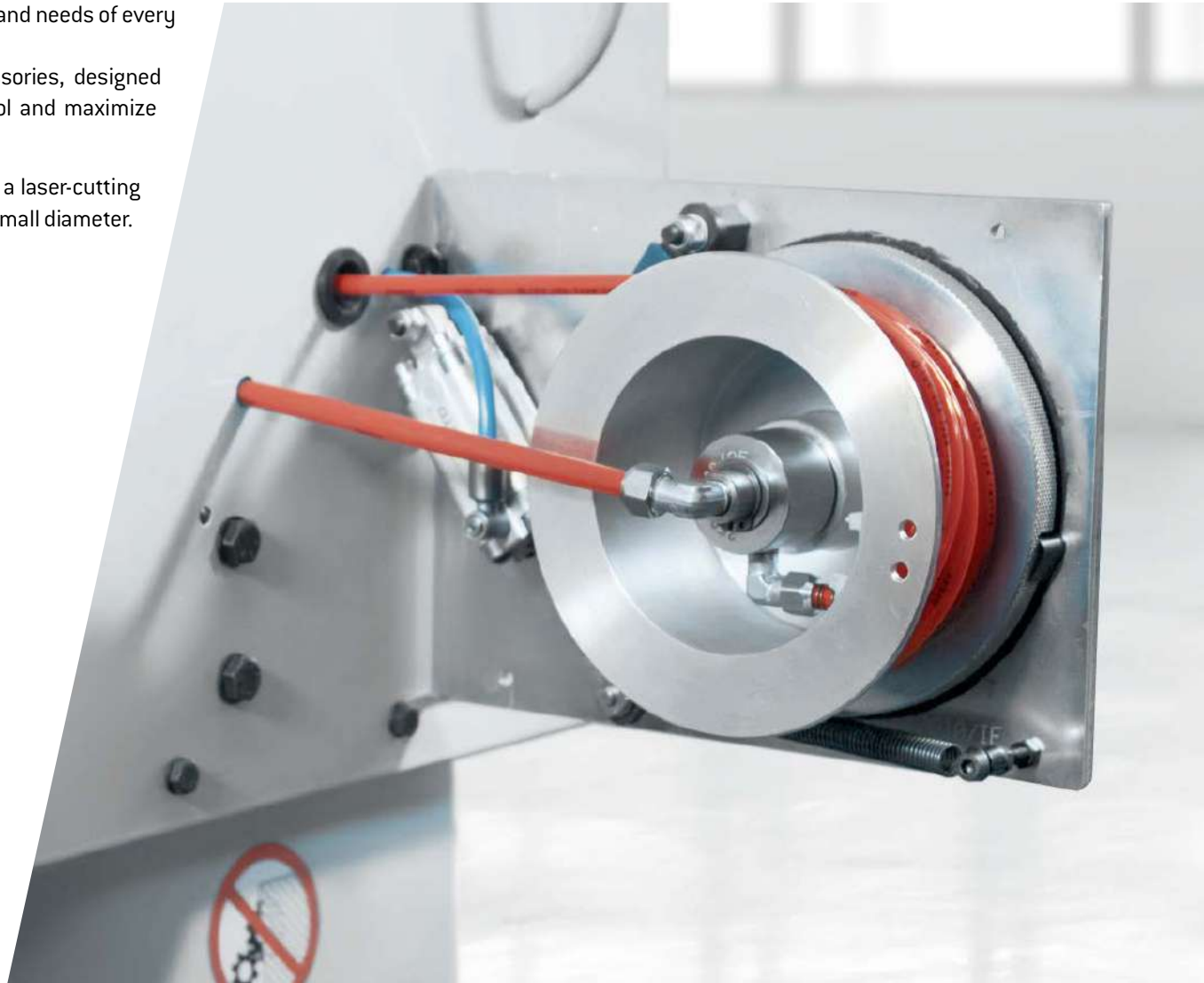
# PERSONALISED SOLUTIONS

A magazine for every need

IEMCA offers customised solutions that meet the requirements and needs of every customer.

The bar feeder is equipped with a set of personalised accessories, designed for specific applications and used to support the machine tool and maximize performance.

ELITE Wet is the ideal solution for sliding headstock lathes with a laser-cutting unit. It can be used to process with high precision pipes of very small diameter.





# 7" OPERATOR INTERFACE

## "One touch" function

The new operator interface has new features that make the machine extremely easy to use and intuitive. The "one touch" feature facilitates the operator: it is in fact possible to carry out multiple operations with just one touch. Work programs can be stored and easily recalled if needed. The bar feeder interface can be re-installed on the lathe control panel.



# IEMCA INDUSTRY 4.0

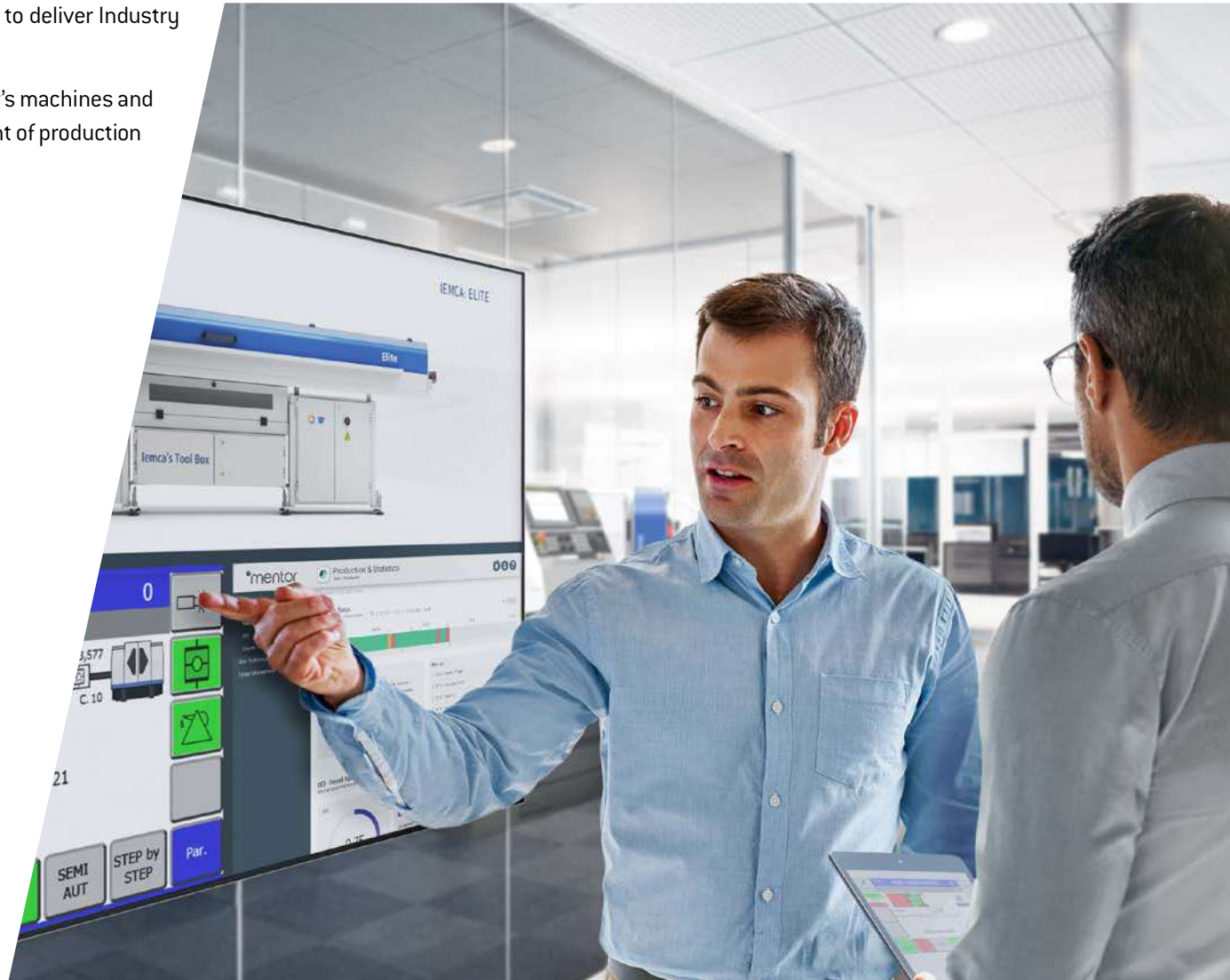
The future is now

In January 2017 IEMCA was the first bar feeder manufacturer to deliver Industry 4.0 machines.

IEMCA devices are able to acquire and share data with the user's machines and production systems, contributing to the constant improvement of production processes.

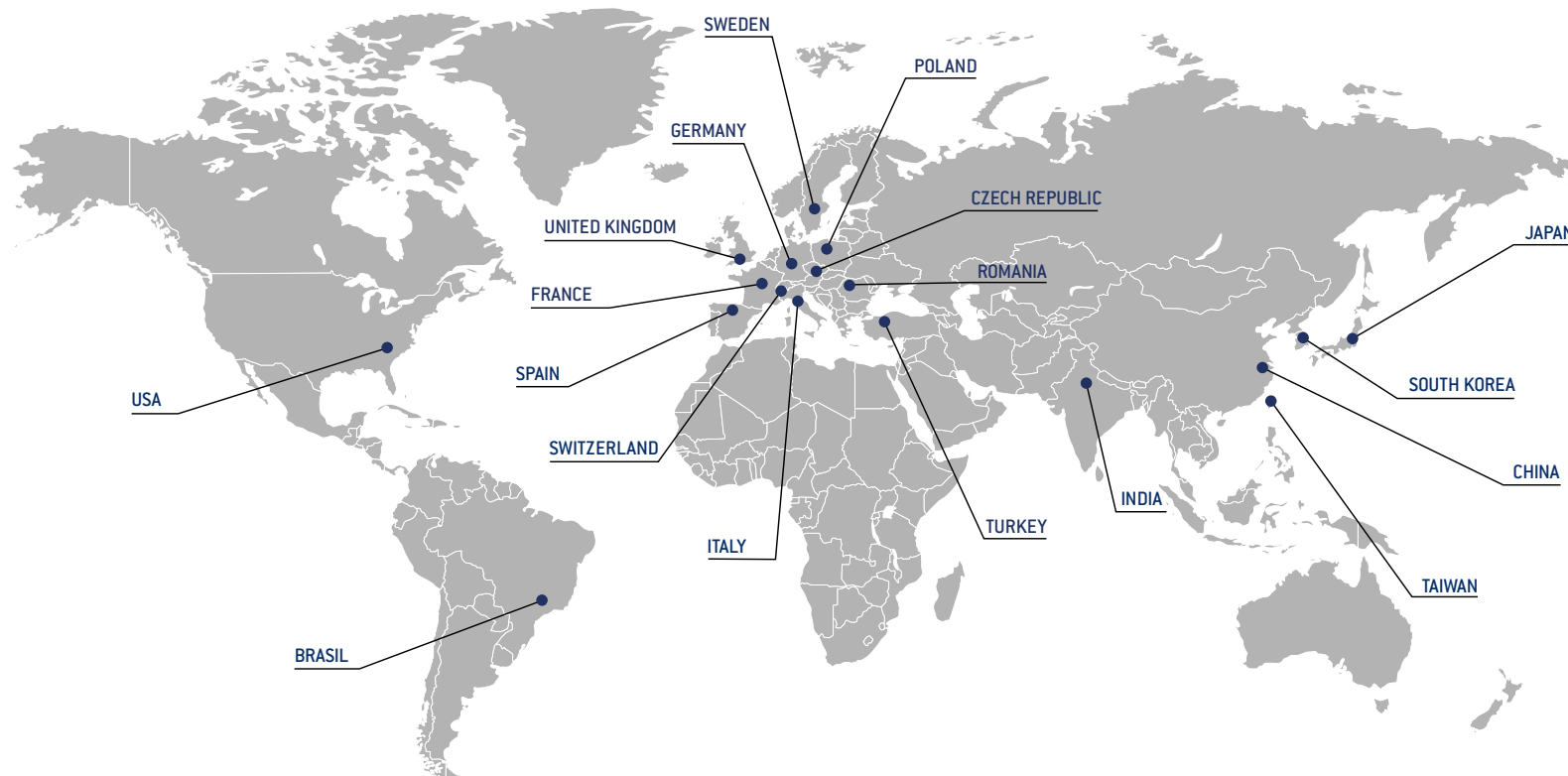
The IEMCA Industry 4.0 solution includes:

-  Email and SMS notification in the event of an alarm on the machine
-  Telecontrol and remote control
-  Global remote assistance on all equipment
-  Back-up and restore of machine parameters
-  OPC UA clients
-  Telecontrol with camera
-  Remote control and local remote control



# THE CUSTOMER FIRST

A worldwide network at your service



## ITALY

IEMCA a BUCCI AUTOMATIONS  
S.p.A. Division  
Via Granarolo 167  
48018 Faenza (RA), ITALY  
Ph. +39.0546.698000  
F. +39.0546.46224  
iemca.it@bucci-industries.com  
www.iemca.com



## BRASIL

BUCCI INDUSTRIES BRASIL  
IGM DO BRASIL LTDA  
Avenida dos Pinheiros 465  
13283-008 Vinhedo - SP (São Paulo)  
Ph. +55 19 3515 7220  
iemca.br@bucci-industries.com



## CHINA

BUCCI INDUSTRIES CHINA  
BI-TECH (Suzhou) Co., Ltd.  
No. 106 Wufang Road, Wujiang District  
Suzhou City, Jiangsu Province, PRC  
Ph. +86 512 8155 6988  
F. +86 512 8155 6986  
iemca.cn@bucci-industries.com



## CZECH REPUBLIC

PODAJEX LTD  
ING. PETR KALETA  
Vendryně 1000  
73994 Vendryně  
Ph. +420 608 927 130  
petr.kaleta@podajex.com  
www.podajex.com



## CZECH REPUBLIC

SFS PRO S.R.O.  
Tečovská 911  
763 02 Malenovice Zlín  
Ph. Rostislav Sypták: +420 702 107 748  
Milan Dosedla: +420 776 144 792  
md@sfspro.cz  
www.sfspro.cz

KEY:



Headquarter



Plant



Sales and Support Branch



Dealer



Agent



Support

**FRANCE**

**BUCCI INDUSTRIES FRANCE SARL**  
145, Rue Louis Armand  
Z.I. Les Grands Prés 74300 Cluses  
Ph. +33 450 896960  
F. +33 450 896135  
iemca.fr@bucci-industries.com

**GERMANY**

**BUCCI INDUSTRIES  
DEUTSCHLAND GmbH**  
Stammheimer Str. 10  
D-70806 Kornwestheim  
Ph. +49 (0)7154 83 70 700  
F. +49 (0)7154 83 70 7025  
iemca.de@bucci-industries.com

**GERMANY**

**BUCCI INDUSTRIES  
DEUTSCHLAND GmbH**  
Königsberger Str. 10  
D-58511 Lüdenscheid  
Ph. +49 2351 80521  
F. +49 2351 860442  
iemca.de@bucci-industries.com

**GERMANY**

**STIMPEL WERKZEUGMASCHINEN**  
Stuettinghauser Ringstr. 39  
58515 Luedenscheid  
Ph. +49 2351 78183  
F. +49 2351 78569  
info@stimpel-werkzeugmaschinen.de  
www.stimpel-werkzeugmaschinen.de

**GERMANY**

**KRUG WERKZEUGMASCHINEN**  
Kirchberg 3  
36448 Steinbach  
Ph. +49 036961/72753  
F. +49 036961/33037  
info@krug-werkzeugmaschinen.de  
www.krug-werkzeugmaschinen.de

**GERMANY**

**LOBERS REIMO**  
Rebgartenweg 5/1  
D-79576 Weil am Rhein  
Ph. +49 7621 161460  
F. +49 7621 16146 29  
mail@lobers.de  
www.lobers.de

**INDIA**

**VAIBHAV NAGORI**  
NATIONAL SALES MANAGER  
Hauz Khas Enclave  
110016 New Delhi  
Ph. +91 9986337038  
v.nagori@bucci-industries.com

**JAPAN**

**BUCCI INDUSTRIES JAPAN**  
IGM Nippon K.K.  
6-10-1 Kamoi, Midori-Ku  
226-0003 Yokohama, Japan  
Ph. +81 45 931 5096  
F. +81 45 931 5098  
iemca.jp@bucci-industries.com

**POLAND**

**PODAJEX LTD**  
ING. PETR KALETA  
Lukowa 15/3  
43-300 Bielko-Biala  
Ph. +420 608 927 130  
petr.kaleta@podajex.com  
www.podajex.com

**POLAND**

**CENTRUM TECHNIKI  
MACRO SP. Z O.O.**  
ul. Klonowa 24 - 62-002  
Suchy Las  
Ph. +48 61 656 35 55  
F. +48 61 842 06 02  
biuro.sm@macro.net.pl  
www.macro.net.pl

**ROMANIA**

**PODAJEX LTD**  
ING. PETR KALETA  
Str. Cri an 14  
415 100 Ale d  
Ph. +420 608 927 130  
petr.kaleta@podajex.com  
www.podajex.com

**SOUTH KOREA**

**U-HAN TRADING CO. LTD.**  
.RM #311, 8-DONG, 197,  
Gurojungang-ro, Guro-gu  
<08216> - Seoul  
Ph. +82 2 6345 2500  
F. +82 2 782 2454  
iemca.kr@bucci-industries.com  
www.uhantrading.com

**SPAIN**

**MANTEIN**  
Poligono Olaso, C/ Olasope Nº3 Nave 5  
20870 Elgoibar Guipúzcoa  
Ph. +34 943 25 79 73  
F. +34 943 25 79 74  
mantein@mantein.com  
www.mantein.com

**SWEDEN**

**BUCCI INDUSTRIES NORDIC AB**  
Kungegårdsgatan 7  
441 57 Alingsås  
Sweden  
Ph. +46 322 66 87 20  
F. +46 322 63 33 67  
iemca.se@bucci-industries.com

**SWITZERLAND**

**BUCCI INDUSTRIES SWISS SA  
BELPRAHON**  
Route du Grandval 3  
CH-2744 Belprahon  
Ph. +41 32 493 40 54  
F. +41 32 493 40 55  
iemca.ch@bucci-industries.com

**TAIWAN**

**BUCCI INDUSTRIES TAIWAN GIMCO Ltd.**  
No. 297, Dongsing Rd., Dali Dist.,  
41257 Taichung City, Taiwan, R.O.C.  
Ph. +886-4-2406-6970  
F. +886-4-2406-6943  
iemca.tw@bucci-industries.com

**TURKEY**

**SINTEK MÜHENDISLIK**  
Tarabya Mah. Yumak Sok No:  
3A/1 Sarıyer Istanbul  
Ph. +90 (0212) 299 61 84 85  
F. +90 (0212) 299 56 75  
sinan.onurlu@sintekmuhendislik.com  
www.sintekmuhendislik.com

**UNITED KINGDOM**

**1ST MACHINE TOOLS  
ACCESSORIES LIMITED**  
1 The Headlands  
SP5 3JJ Downton Salisbury  
Ph. +44 1725 512517  
F. +44 1725 512 529  
enquiries@1mta.com  
www.1mta.com

**USA**

**BUCCI INDUSTRIES USA Inc.**  
9332 Forsyth Park Drive  
NC 28273, Charlotte, USA  
Ph. 001-704-5838341  
F. 001-704-5838486  
iemca.us@bucci-industries.com

# IEMCA SUPPORTS YOU KEEPING YOUR MACHINE AT 100%

## WORLDWIDE LEVEL SUPPORT

IEMCA customers can count on the support of more than 150 technicians for prompt intervention on site, phone support and spare parts.

**Preventive maintenance:** IEMCA technical experts support the end user keeping the bar feeder healthy for years.

**Recommended spare parts:** the end user can contact the IEMCA network and get convenient and original spare parts packages.



# TECHNICAL DATA



**ROUND BARS**  
Elite 112: 0.8-12.7 mm  
Elite 220: 2-23 mm



**NO. SPINDLES**  
1



**INSTALLED POWER**  
1.8 kW



**HEXAGONAL BARS**  
Elite 112: 1.5-11 mm  
Elite 220: 1.7-19 mm



**BAR LENGTH**  
450 - 3700 mm



**OPERATING VOLTAGE**  
230/400 Volt



**WALKING BEAM MAGAZINE**  
37 bars  $\emptyset \leq 6$  mm  
18 bars  $\emptyset \leq 12.7$  mm



**REMNANT LENGTH**  
Min. 80 mm; Max. 280 mm



**FEEDING SPEED**  
Max 1000 mm/s



**MP MAGAZINE:**  
Up to 280 mm



**BAR CHANGEOVER TIME**  
20 s



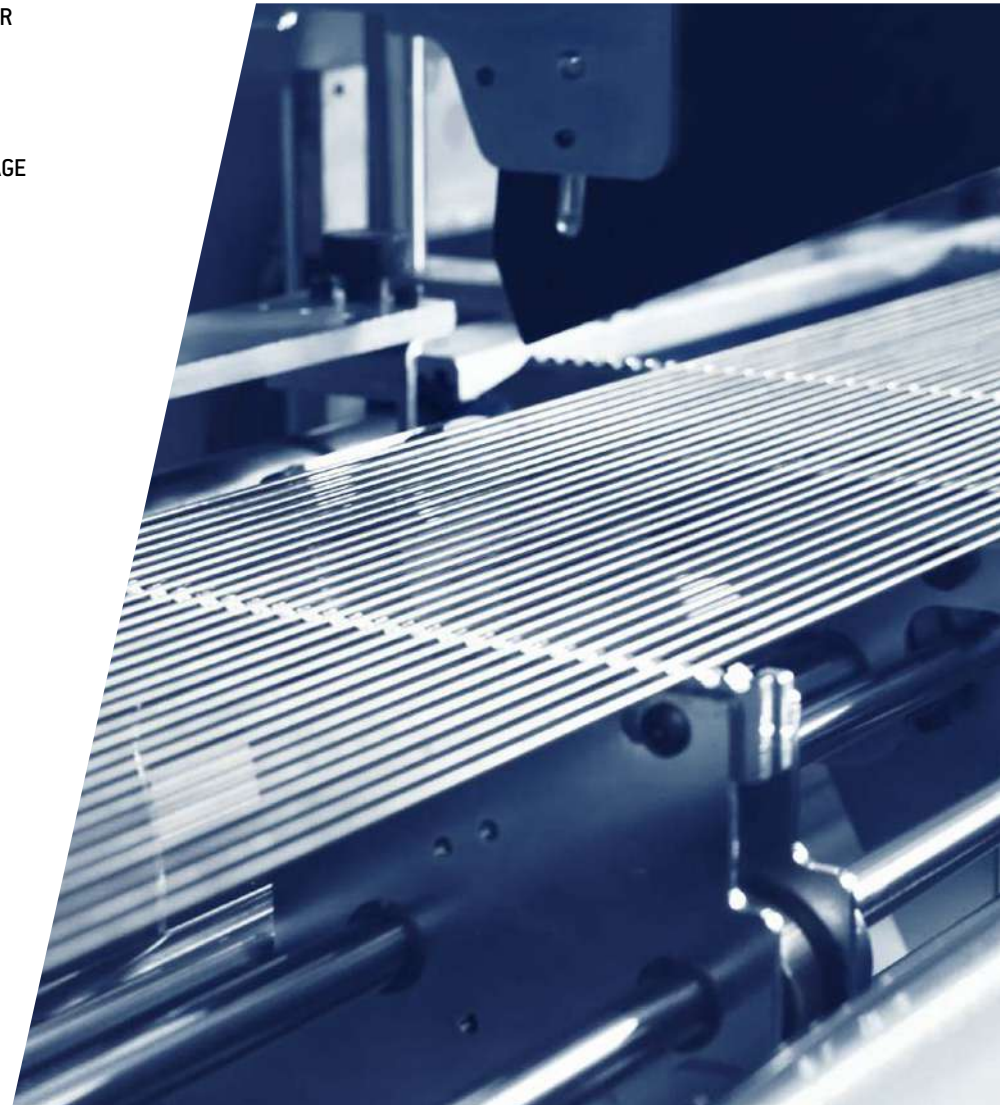
**RETURN SPEED**  
Max 1600 mm/s



**MAGAZINE REVERSIBILITY**  
Yes



**COMPRESSED AIR**  
6 bar



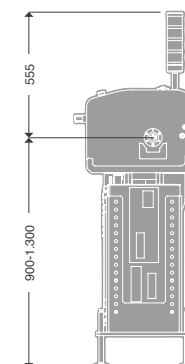
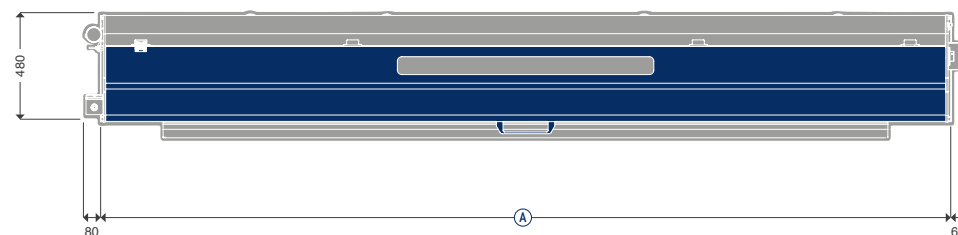
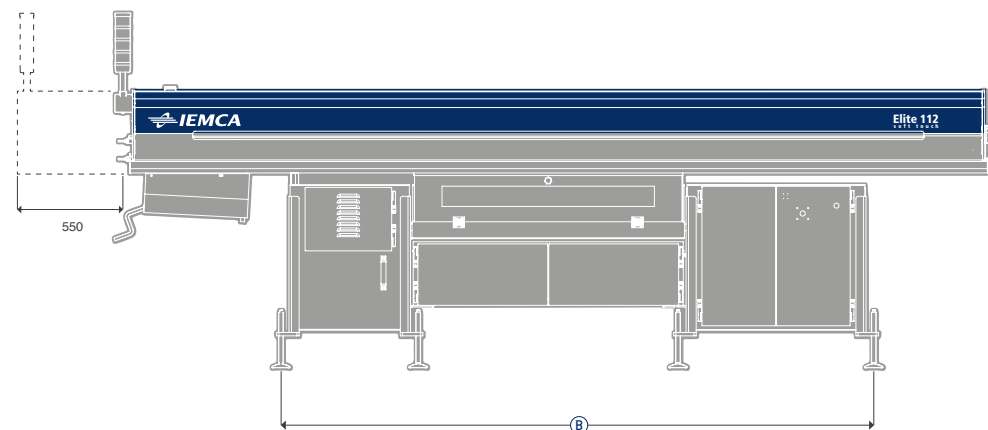
\*The data here reported refer to the ELITE range in general. Please refer to the technical data tables in the following pages for the values specific to each bar feeder model.

# ELITE 112 SOFT TOUCH

## Technical data

## Walking Beam magazine

|                                        |                                                                      |
|----------------------------------------|----------------------------------------------------------------------|
| Round bar dimensions                   | 0.8 - 12.7 mm                                                        |
| Hexagonal bars dimensions (key socket) | 1.5 - 11 mm                                                          |
| Min bar length                         | 450 mm                                                               |
| Max bar length                         | 2100 mm - 3200 mm - 3700 mm                                          |
| Walking beam magazine capacity         | 37 bars $\varnothing \leq 6$ mm - 18 bars $\varnothing \leq 12.7$ mm |
| Axial shifting                         | Optional - 550 mm                                                    |
| Max remnant length                     | 280 mm                                                               |
| Min remnant length                     | 80 mm                                                                |
| Bar changeover time*                   | 20 s                                                                 |
| Power supply                           | 230/400 Volt                                                         |
| Network frequency                      | 50/60 Hz                                                             |
| Power supply                           | 24 Volt DC                                                           |
| Installed power                        | 1.8 kW                                                               |
| Oil quantity                           | 40 L                                                                 |
| Air pressure                           | Min. 6 bar                                                           |
| Air consumption                        | 6 NI/min                                                             |
| Bar feeder weight                      | Ver. 20 - 450 kg · Ver. 32 - 630 kg · Ver. 37 - 640 kg               |



## ELITE 112 SOFT TOUCH

|    | A    | B    |
|----|------|------|
| 20 | 2648 | 1400 |
| 32 | 3788 | 2635 |
| 37 | 4358 | 3155 |

\* Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.

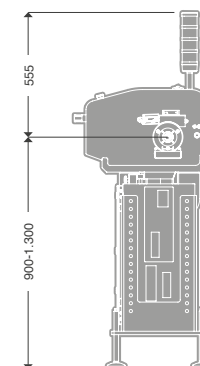
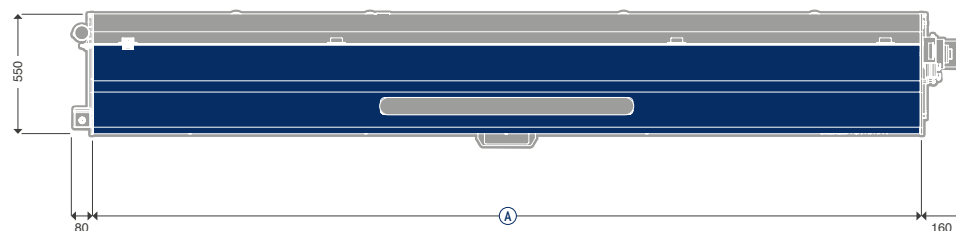
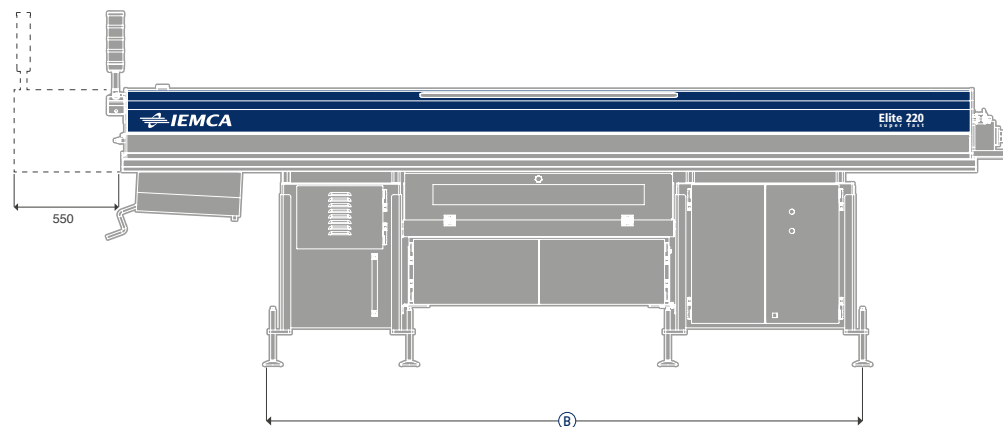
# ELITE 220 SUPERFAST



## Technical data

### Walking Beam magazine Single rack magazine · MP

|                                        |                                                        |
|----------------------------------------|--------------------------------------------------------|
| Round bar dimensions                   | 2 - 23 mm                                              |
| Hexagonal bars dimensions (key socket) | 1.7 - 19 mm                                            |
| Min bar length                         | 450 mm                                                 |
| Max bar length                         | 2100 mm - 3200 mm - 3700 mm                            |
| Walking beam magazine capacity         | 37 bars $\varnothing \leq 6$ mm                        |
| Single rack MP magazine capacity*      | Up to 280 mm                                           |
| Axial shifting                         | Optional - 550 mm                                      |
| Max remnant length                     | 280 mm                                                 |
| Min remnant length                     | 80 mm                                                  |
| Bar changeover time**                  | 20 s                                                   |
| Power supply                           | 230/400 Volt                                           |
| Network frequency                      | 50/60 Hz                                               |
| Power supply                           | 24 Volt DC                                             |
| Installed power                        | 1.8 kW                                                 |
| Oil quantity                           | 40 L                                                   |
| Air pressure                           | Min. 6 bar                                             |
| Air consumption                        | 8 NI/min                                               |
| Bar feeder weight                      | Ver. 20 - 550 kg · Ver. 32 - 730 kg · Ver. 37 - 740 kg |



### ELITE 220 SUPERFAST

|    | A    | B    |
|----|------|------|
| 20 | 2648 | 1400 |
| 32 | 3788 | 2635 |
| 37 | 4358 | 3155 |



# REFERENCES



IEMCA ELITE 220 con Star SB-20R type G



IEMCA ELITE 112 con Star SB-12R type G



IEMCA ELITE 112 con Star SR10J

# REFERENCES



IEMCA ELITE 112 con Citizen R07



IEMCA ELITE 112 con Citizen L12 VIII



IEMCA ELITE 112 con Citizen L2 12 X

# REFERENCES



IEMCA ELITE 220 con Citizen L2 12 X



IEMCA ELITE 220 con Citizen L12 VII



IEMCA ELITE 220 con Citizen Cincom L20

# REFERENCES



IEMCA ELITE 220 con Tornos Deco 10



IEMCA ELITE 220 con Tornos Swiss GT 13



IEMCA ELITE 112 con Tornos Nano



IEMCA ELITE 220 con Tornos Evo DEVO 16

# REFERENCES



IEMCA ELITE 220 con Hanwha XD20 V



IEMCA ELITE 112 con Hanwha XD 12II



IEMCA ELITE 220 con Hanwha XD 16 III

# REFERENCES



IEMCA ELITE 112 con Nexturn LP 12



IEMCA ELITE 220 con Doosan Puma ST20G



IEMCA ELITE 220 con DMG MORI SPRINT 2015

# REFERENCES



IEMCA ELITE 220 con Tsugami BW208E-II



IEMCA ELITE 112 con Tsugami BO 126 III

# BUCCI INDUSTRIES

People, Passion, Technology!

The **BUCCI INDUSTRIES GROUP** is worldwide leader in two sectors: in the industrial **AUTOMATION & ROBOTICS** and in the advanced **COMPOSITE MATERIALS**.

In the automation industry, Bucci Industries operates with the following brands:

**IEMCA**: leader in the design and production of bar feeders ([www.iemca.com](http://www.iemca.com))

**GIULIANI**: leader in the industry of high productivity and flexibility machine tools and transfer machines ([www.giulianico.com](http://www.giulianico.com))

**SINTECO**: leader in the automation and robotics for assembly applications and in the management of medical unit doses in the hospitals ([www.sintecorobotics.com](http://www.sintecorobotics.com))

**VIRE**: point of reference for the packaging of hygiene products ([www.vire.it](http://www.vire.it))

Bucci Industries operates with the brand **BUCCI COMPOSITES** in the design and production of advanced composite materials, primarily carbon fiber ([www.bucci-composites.com](http://www.bucci-composites.com))

[www.bucci-industries.com](http://www.bucci-industries.com)



WORLDWIDE  
LEADER



950  
PEOPLE



150  
R&D ENGINEERS



PARTNERSHIPS WITH  
UNIVERSITIES AND  
RESEARCH CENTRES

+70

YEARS  
OF HISTORY



INVESTMENTS TO  
CREATE NEW SKILLS



1945

Founding of  
CISA



1961

Founding of  
IEMCA



1984

Acquisition of  
GIULIANI



1985

Inauguration of  
Bucci Industries  
USA



1987

Inauguration of  
Bucci Industries  
Deutschland



1996

Opening of  
IEMCA Gimco  
Taiwan



1996

Inauguration of  
Bucci Industries  
France



1999

Opening of  
IEMCA  
Giappone

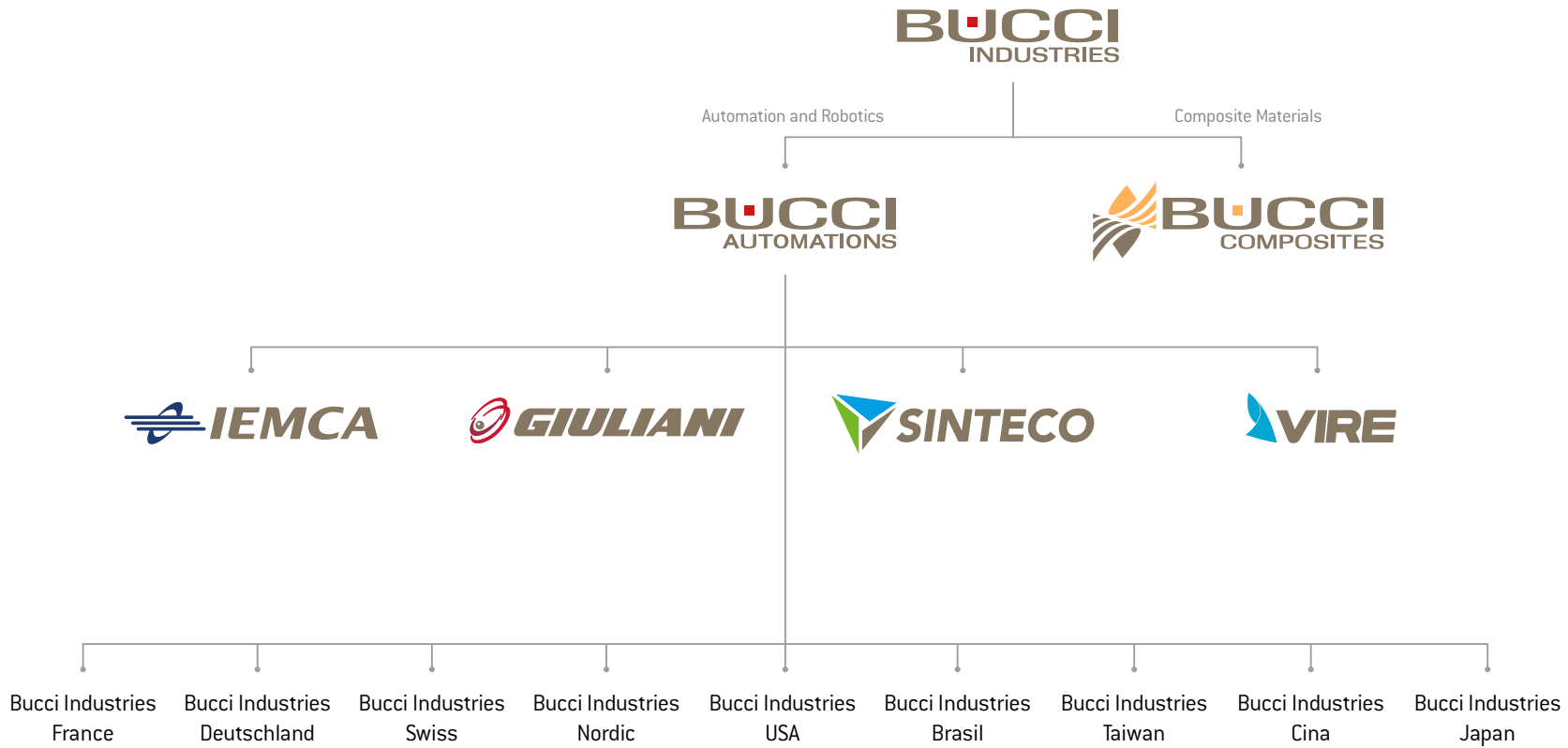


1999

Selling of CISA  
-  
Founding of  
BUCCI INDUSTRIES







Italian holding

Italian companies

Italian companies' divisions

Worldwide subsidiary companies

- 2000

Acquisition of RIBA Composites renamed BUCCI COMPOSITES in 2020
- 2002

Inauguration of the branch Bucci Industries Brasil
- 2003

Acquisition of SINTECO
- 2005

Opening of IEMCA Bi-Tech plant in Cina
- 2007

Acquisition of VIRE
- 2015

Creation of BUCCI AUTOMATIONS
- 2017

Founding of Bucci Industries Swiss
- 2019

Founding of Bucci Industries Nordic

# IEMCA WORLDWIDE



---

## HEADQUARTERS

**IEMCA**  
**a BUCCI AUTOMATIONS S.p.A. Division**  
Via Granarolo 167  
48018 Faenza (RA), Italy  
Ph. +39.0546.698000  
F. +39.0546.46224  
iemca.it@bucci-industries.com  
www.iemca.com

---

## BRANCHES

**BUCCI INDUSTRIES BRASIL**  
IGM DO BRASIL LTDA  
Avenida dos Pinheiros 465  
13283-008 Vinhedo - SP,  
Brasil  
Ph. +55 19 3515 7220  
iemca.br@bucci-industries.com

**BUCCI INDUSTRIES CHINA**  
BI-TECH (Suzhou) Co., Ltd.  
No. 106 Wufang Road, Wujiang District,  
Suzhou City, Jiangsu Province, PRC  
Ph. +86 512 8155 6988  
F. +86 512 8155 6986  
iemca.cn@bucci-industries.com

**BUCCI INDUSTRIES DEUTSCHLAND GmbH**  
Stammheimer Str. 10  
D-70806 Kornwestheim, Deutschland  
Ph. +49 (0)7154 83 70 700  
F. +49 (0)7154 83 70 7025  
iemca.de@bucci-industries.com

**BUCCI INDUSTRIES FRANCE Sarl**  
145 Rue Louis Armand  
Z.I. Les Grands Prés  
74300 Cluses, France  
Ph. +33 450 896960  
F. +33 450 896135  
iemca.fr@bucci-industries.com

**BUCCI INDUSTRIES JAPAN**  
IGM Nippon K.K.  
6-10-1 Kamoi, Midori-KU  
226-0003 Yokohama, Japan  
Ph. +81 45 931 5096  
F. +81 45 931 5098  
iemca.jp@bucci-industries.com

**BUCCI INDUSTRIES NORDIC AB**  
Kungegårdsgatan 7  
441 57 Alingsås  
Sweden  
Ph. +46 322 66 87 20  
F. +46 322 63 33 67  
iemca.se@bucci-industries.com

**BUCCI INDUSTRIES SWISS SA**  
Route du Grandval 3  
CH-2744 Belprahon, Switzerland  
Ph. +41 32 493 40 54  
F. +41 32 493 40 55  
iemca.ch@bucci-industries.com

**BUCCI INDUSTRIES TAIWAN**  
GIMCO Ltd.  
NO. 297, Dongsing Rd., Dali Dist.,  
41257 Taichung City, Taiwan, R.O.C.  
Ph. +886-4-2406-6970  
F. +886-4-2406-6943  
iemca.tw@bucci-industries.com

**BUCCI INDUSTRIES USA Inc.**  
9332 Forsyth Park Drive  
NC 28273, Charlotte, USA  
Ph. 001-704-5838341  
F. 001-704-5838486  
iemca.us@bucci-industries.com

---

## FOLLOW US ON



IEMCA prefers:



COMPANY WITH  
QUALITY SYSTEM  
CERTIFIED BY DNV GL  
=ISO 9001=



 **IEMCA**

is a brand of

**BUCCI**  
INDUSTRIES

[www.iemca.com](http://www.iemca.com)