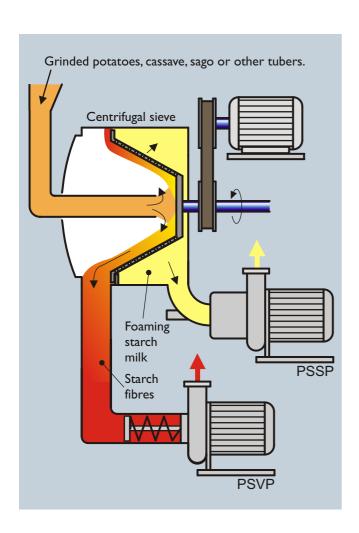


## Pumps for starch production processes



# Stainless steel pumps for starch production processes

The **Pomac PS** series represents the complete range of duty pumps for starch production processes. The programme comprises the necessary pump types for all duties during the different stages of the starch production process. These smooth finished stainless steel pumps are characterized by their optimal hydraulic performance, but also by their unique, modular designed construction and an ample choice of possible shaft sealing materials.





The PSSP is capable of pumping foaming slurries during the starch production process. A special internal construction enables transporting slurries which contain air or which are foaming. Firstly the liquid is de-aerated and de-foamed in the so-called de-foaming compartment. Subsequently, via guide blades, the liquid enters the pump casing, where it is pumped.

**PSVP** Pumps for fibrous slurries



Capacity: upto 60 m<sup>3</sup>/h at 0,3 bar

The fibrous slurries, which are separated in the centri-sieve, will be pumped by the PSVP pump. The close coupled screw on the impeller ensures a flow of the fibrous slurry to the impeller. Entrapped air in the liquid is constantly evacuated through the inner channel of the screw.

**PSCP** Centrifugal pumps



Capacity: upto 70 m<sup>3</sup>/h at 4 bar

The PSCP pump is used for pumping the partially de-foamed starch milk to the hydrocyclones. The pump casing is easily accessible for maintenance.

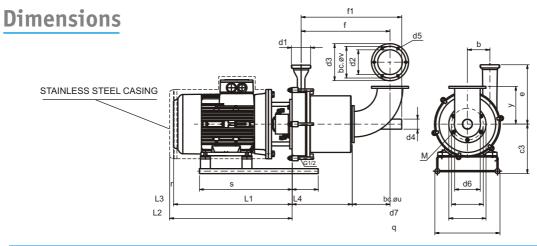
**PSCP/ZA** Self priming centrifugal pumps



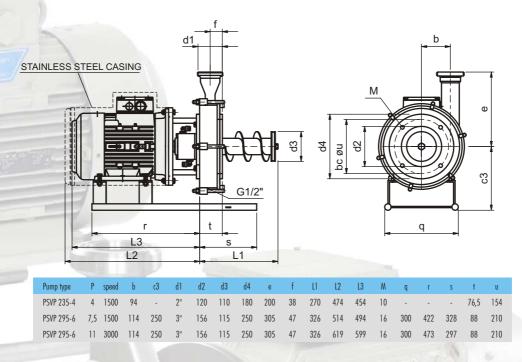
Capacity: upto 60 m³/h at 0,8 bar

This pump is a self priming centrifugal pump, which is capable of pumping liquids that contain a certain amount of air or foam and can be used as an alternative for the PSSP.



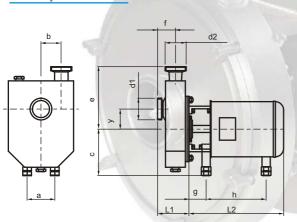


f1 L1 L2 Pump type P speed b PSSP 23584 4 1500 94 160 200 348 474 454 10 255 360 PSSP 235847,5 3000 94 160 200 348 514 494 10 PSSP 2951067,53000 114 250 187 305 437 508 300 514 494 194 PSSP 295106113000 114 250 PSSP 295106153000 114 250 187 50,8 11 5" 187 305 437 508 300 620 600 329 194 10 468 132 160 PSSP 3902010 30 1500 166 300 5" 8" 320 76,1 11 10" 320 548 819 575 595 575 10 390 597 293 290



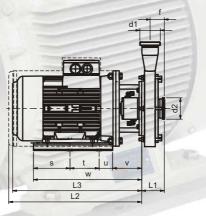
### **PSVP DSV F**

## PSCP/ZA DSM



Pumptype	P	а	b	cl	d1	d2	е	f	g	h	L1	L2
PSCP/ZA 19566	7,5	188	87	220	150	80	258	191	64	359	257	544
PSCP/ZA 19566	11	212	87	250	150	80	258	191	69	464	257	679
PSCP/ZA 23566	11/15	212	113	250	150	80	339	191	69	464	257	679
PSCP/ZA 23588	15	212	98	250	150	100	353	233	69	464	314	679

# PSCP DSV



	Φ
	83
p q	

Pumptype	P	speed	c3	d1	d2	е	f	L1	L2	L3	р	q	S	t	U	V	W
PSCP 30066	7,5	3000	200	3"	3"	310	72	110	514	494		285				-371	379
PSCP 30066	15	3000	200	3"	3"	310	72	110	619	599	345	380	177	135	62	135	509
PSCP 30066	18,5	3000	200	3"	3"	310	72	110	619	599	345	380	177	135	62	135	509
PSCP 30066	22	3000	200	3"	3"	310	72	110	698	678	365	415	600	135	60	138	393

#### Possible set-ups

**DSV(F)** Pump and motor are close coupled and placed on a

stainless steel frame.

**DSV(MF)** Pump and motor are close coupled and placed on a

stainless steel frame.

The motor is provided with a stainless steel shroud.

**DSM** Pump and motor are close coupled. The motor is

provided with a stainless steel shroud

and is fitted on 3 adjustable stainless steel feet.

Other pump-motor assemblies are available on request.

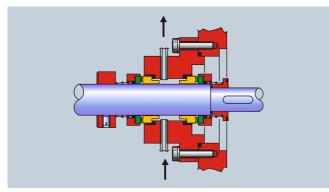
#### **Materials**

All hydraulic parts that come into contact with the pumped liquid are made of stainless steel AISI 316.

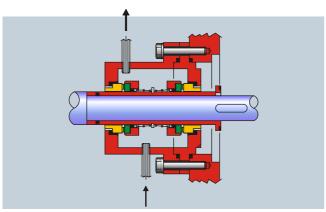
#### Shaft seals

#### Type designation:

The following shaft seals are available:



Q1 Double mechanical seal with quench (face to face) unbalanced.



**F1** Double mechanical seal with flush (back to back) unbalanced.

#### **Connections**

All pump versions are available with:

- Couplings acc. to DIN 11851, RJT, SMS, etc.
- Tube connections acc. to NEN 1472 and DIN 1850
- Flange connections acc. to DIN 2576
- Tri-clamp
- A customer specified connection

#### **Drives**

The electric motors can be supplied in all available protection- and isolation classes and voltages, as well as in noiseless execution.

The Pomac delivery program - besides the pump assortment in this brochure - comprises an extensive choice of:

- stainless steel hygienic pumps
- lobe pumps
- impeller pumps
- screw pumps

More detailed information on these pump types is available and will be sent to you on request.

Pomac Pumps produces and supplies a complete range of stainless steel centrifugal and positive displacement pumps for the international market. These pumps are used in food and drug industries as well as in pharmaceutical and chemical industries. The Pomac organisation is characterised by a high degree of customer focussing, flexibility, good service and fast deliveries.

Pomac guarantees high quality and reliability in every detail!



#### Pomac b.v.

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